

DT-1.6

EQUIP. TYPE R390A/URR SER. NO.

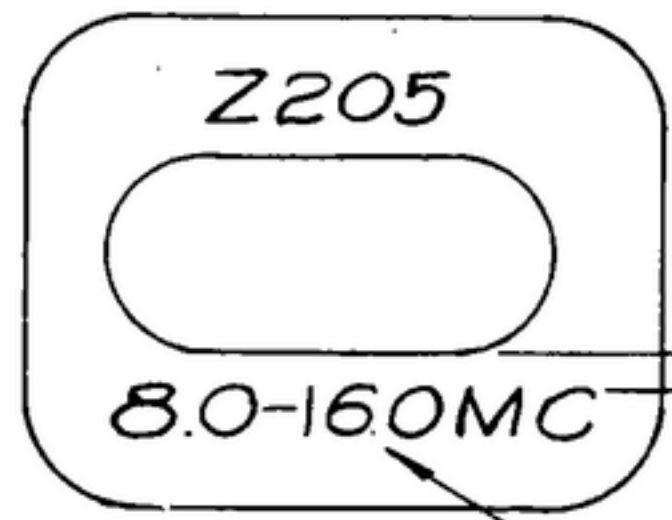
COL. 541 6258 002

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* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS				
SYM	DESCRIPTION	DATE	APPROVAL	
A ₆	A, NOTE 1 WAS "SILK SCREENING TO BE BLACK, ETC." A ₂ ADD CALLOUTS A ₃ DELETED ITEM 2 SM-B-249182 A ₄ DWG TITLE WAS "CAN-R.F." A ₅ NOTE 2 WAS "* SILK SCREENING IN ACCORDANCE WITH COLLINS SPEC, ETC." A ₆ SEE NOTE 1 REPLACED SILK SCREEN NOTATION	17 NOV 59	42428-PC-59-A1-51 REV'D PME	
B	B SM-B-249053 WAS SM-B-249058	24 DEC 59	42428-PC-59-A1-51 REV'D PME	
C	(1) REMOVED "SM"	31 OCT 61	42428-PC-59 REV'D PME	

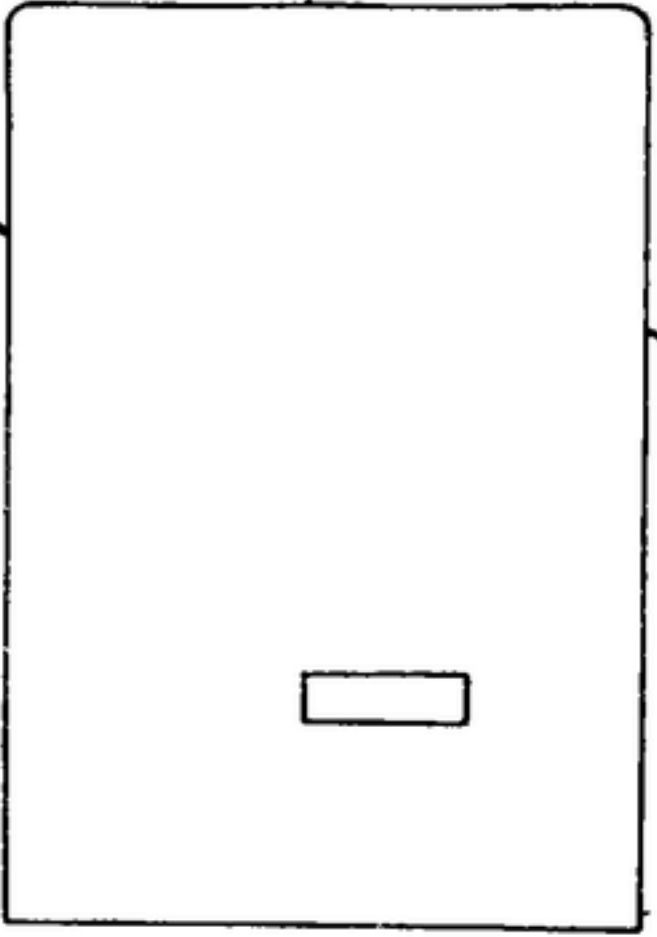


1/16 2 PLACES

SEE NOTE 1

(A₆)

OUTLINE OF CASE FOR REF. ONLY



SEE NOTE 2

(A₂)

NOTES

1. ALL CHARACTERS TO BE 3/32 HIGH GOTHIC TYPE PER SPEC. MIL-M-13231 GROUP II, COLOR TO BE BLACK, COLOR CHIP NO. 2703B PER FED. STD. 595 MARKING TO BE CENTRALLY LOCATED ± 1/32 UNLESS OTHERWISE SHOWN N COVER DESIGNATIONS WITH ONE COAT VARNISH PER MIL-V-173 TYPE II
2. MARK WITH PRIME MANUFACTURERS NAME OR REGISTERED TRADEMARK AND PART NUMBER PER MIL-M-13231, GROUP II (* STEWART-WARNER ELECTRONICS, CHICAGO, ILL. D 249096) (C₁)

(A₃)

(B)

(A₄)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
558 0404002	1	1	SM-B-249053	CAN		

LIST OF MATERIAL

COLLINS PART NO. 558 0520 002

COLLINS NO.	QTY	NEXT ASSY	USED ON
558 0407 004	1	SM-D-249096	SGDL-248775

DRAWN NUGEN
CHECKED [Signature]
APPROVED [Signature]

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±.1°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS RADIO CO.
CEDAR RAPIDS, IOWA
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLY
PME
DATE 14 FEB 56 SCALE 2/1

CAN-MARKED

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING
LABORATORIES
FORT MONMOUTH NEW JERSEY
SM-B-249167